Lafferty Equipment Manufacturing, LLC
Installation & Operation Instructions

Model # 975930 · Conveyor-Mate™ LC Foam System

REQUIREMENTS

Chemical Concentrate	
Water	
Temperature	up to 160°F
Pressure	35 to 125 PSI
Flow	1.34 GPM @ 40 PSI
Supply Line	1/2"
Compressed Air	up to 3 CFM
Hose	3/4" ID x 40'
Nozzle	50250 or 200 Spreader

OPTIONS

Stainless Steel Hose Racks	
Large Stainless Steel Hose Rack	# 224150
Stainless Steel Jug Racks	
1 Gallon Round/Square	# 224200
1 Gallon Round/Square Locking	# 224200-L
2 ½ Gallon (8 ½" x 10 ½")	# 224210
5 Gallon Round/Square Locking (12" x 12")	# 224214
5 Gallon Round/Square (12" x 12")	# 224215
Alternate Check Valves - EPDM Standard	
Check Valve, Chemical, PP/Viton, 1/4"	# 491315
Check Valve, Air, SS/Viton, 1/4"	# 491306
Stainless Steel Wand (Upgrade)	
Convert PP Wand to SS (New Units)	# 536603-X

WEIGHT & DIMENSIONS

Single Package	
Shipping Weight	45 lbs.
Shipping Dimensions	35" x 29" x 11"

Lafferty® EQUIPMENT MANUFACTURING LLC

CFS TECHNOLOGIES

www.laffertyequipment.com
501-851-2820

WARNING! READ ALL INSTRUCTIONS BEFORE USING EQUIPMENT!

OVERVIEW

The Conveyor-Mate™ LC Foam System is specialized for Clean-In-Place foaming on to conveyor belts up to 48" wide and also can be used as a manual foamer. The stainless steel foam arm and nozzle assembly can be permanently or temporarily mounted to the conveyor belt housing or nearby surface. The fully adjustable foam arm extends vertically and horizontally to virtually any position. The unique stainless steel Spreader Nozzle™ creates a wide foam pattern that can be adjusted and rotated to ensure optimal coverage at any angle. The included LC Foamer is a venturi dilution system that uses city water pressure (35 - 125 PSI) to draw and accurately blend chemical concentrate into the water stream. Compressed air is added to create rich clinging foam, which flows through the hose to the foam arm. Quick disconnect the foam arm and attach a wand for manual foaming.

SAFETY & OPERATIONAL PRECAUTIONS

- **When connecting to a potable water supply follow all local codes for backflow prevention.**
- **WARNING: Severe damage to your facility, or contamination of your potable water supply, can occur without proper backflow prevention.**
- For proper performance do NOT modify, substitute nozzle, hose diameter or length.
- Manufacturer assumes no liability for the use or misuse of this unit.
- Wear protective clothing, gloves and safety goggles when working with chemicals.
- Always direct the discharge away from people and electrical devices.
- For pressures over 100 PSI, remove the discharge valve or lower pressure.
- Never leave inlet ball valves on when unit is not in use.
- Follow the chemical manufacturer's safe handling instructions.
- NEVER mix chemicals without first consulting chemical manufacturer.

TO INSTALL (REFER TO DIAGRAM ON NEXT PAGE)

1. Mount the unit to a suitable surface above the chemical supply to prevent siphoning.
2. Connect the discharge hose.
3. When connecting to a potable water supply follow all local codes for backflow prevention.
4. Connect water supply. To prevent blocking the small water jets in the foamer body, flush any new plumbing of debris before connecting. If water piping is older and has known contaminants, install a filter.
5. Connect air supply. If air line is older and has known contaminants install a filter.

ADJUSTABLE ARM WITH SPREADER NOZZLE

1. Mount slide brackets to suitable nearby surface. Slide brackets include 3/8-16 threads to accommodate mounting bolts.
2. Slide the arm through mounted slide bolts and affix end cap.
3. Position the arm. Loosen L-bolts on arm(s) and lock at the desired horizontal and vertical positions for testing. Only adjust one position at a time.
4. Connect discharge hose from unit as shown in the diagram.

Set the chemical dilution ratio by threading one of the color coded metering tips into each chemical check valve. See chemical labels for dilution ratio recommendation or consult your chemical supplier.

- For the strongest dilution ratio do NOT install a colored metering tip.
- The dilution ratios in the metering tip chart are based on water thin chemicals with a viscosity of 1CPS.
- Thicker chemicals will require a larger tip than the ratios shown in the chart.
- Application results will ultimately determine final tip color.
- Select the tip color that is closest to your desired chemical strength and thread it into the tip holder. **DO NOT OVER-TIGHTEN.**
- Push the chemical tube over the check valve barb and place the suction tube in the chemical concentrate.
- If necessary, cut suction tube(s) to length before attaching suction strainer.

TO OPERATE

Always make sure the discharge is closed or pointed in a safe direction before turning water on. Discharge can be shut off at any time during operation but should not be left unattended for long periods of time. Expect a strong blast when re-opening the discharge ball valve or trigger gun.

1. Make final metering tip adjustments based on application results.
2. With wand in hand open the water ball valve, and the air ball valve.
3. Open the discharge ball valve.
    - Wait a few seconds and observe foam consistency.
    - Use the least amount of air needed to achieve good foam quality to prevent water pressure fluctuations from affecting performance. Air pressure must be kept lower than water pressure.
    - To adjust the foam consistency pull out on the air regulator knob, turn slightly clockwise for dryer foam and counterclockwise for wetter foam. Wait a few seconds to see each adjustment.
    - Medium wet foam will give the best cleaning results! Dry foam will NOT clean as well!
    - You may also have to try different sized metering tips and air settings until foam consistency and cleaning results are acceptable. Once this is set and desired foam consistency is achieved push lock the knob on the air regulator. You are ready to start application.
4. When foaming is completed, close the discharge ball valve, return to the unit and close the water and air ball valves. Briefly re-open the discharge ball valve to relieve pressure in the hose.
5. Rinse before the foam dries (if necessary).

CONVEYOR-MATE ARM WITH SPREADER NOZZLE

1. Close discharge ball valve and use quick disconnects to switch between hand-held wand and Conveyor-Mate arm.
2. Adjust position and orientation of arm and nozzle to achieve desired coverage.
    - NOTE: Coverage width increases with distance from object.
        - 12" distance = 30" coverage
        - 24" distance = 48" coverage
    - TIP: If unable to achieve the desired distance from belt due to space constraints, angle the arm so the nozzle projects outward instead of straight down. Nozzles can be rotated if they cannot be positioned over belt center.

METERING TIP SELECTION

METERING TIP COLOR	OZ/MIN	DILUTION RATIO @ 40 PSI
Brown	0.56	306:1
Clear	0.88	195:1
Bright Purple	1.38	124:1
White	2.15	80:1
Pink	2.93	59:1
Corn Yellow	3.84	45:1
Dark Green	4.88	35:1
Orange	5.77	30:1
Gray	6.01	29:1
Light Green	7.01	24:1
Med. Green	8.06	21:1
Clear Pink	9.43	18:1
Yellow Green	11.50	15:1
Burgundy	11.93	14:1
Pale Pink	13.87	12:1
Light Blue	15.14	11:1
Dark Purple	17.88	10:1
Navy Blue	25.36	7:1
Clear Aqua	28.60	—
Black	50.00	—
No Tip Ratio Up To:		6:1

The dilution ratios above are approximate values. Due to chemical viscosity, actual dilution ratios may vary.

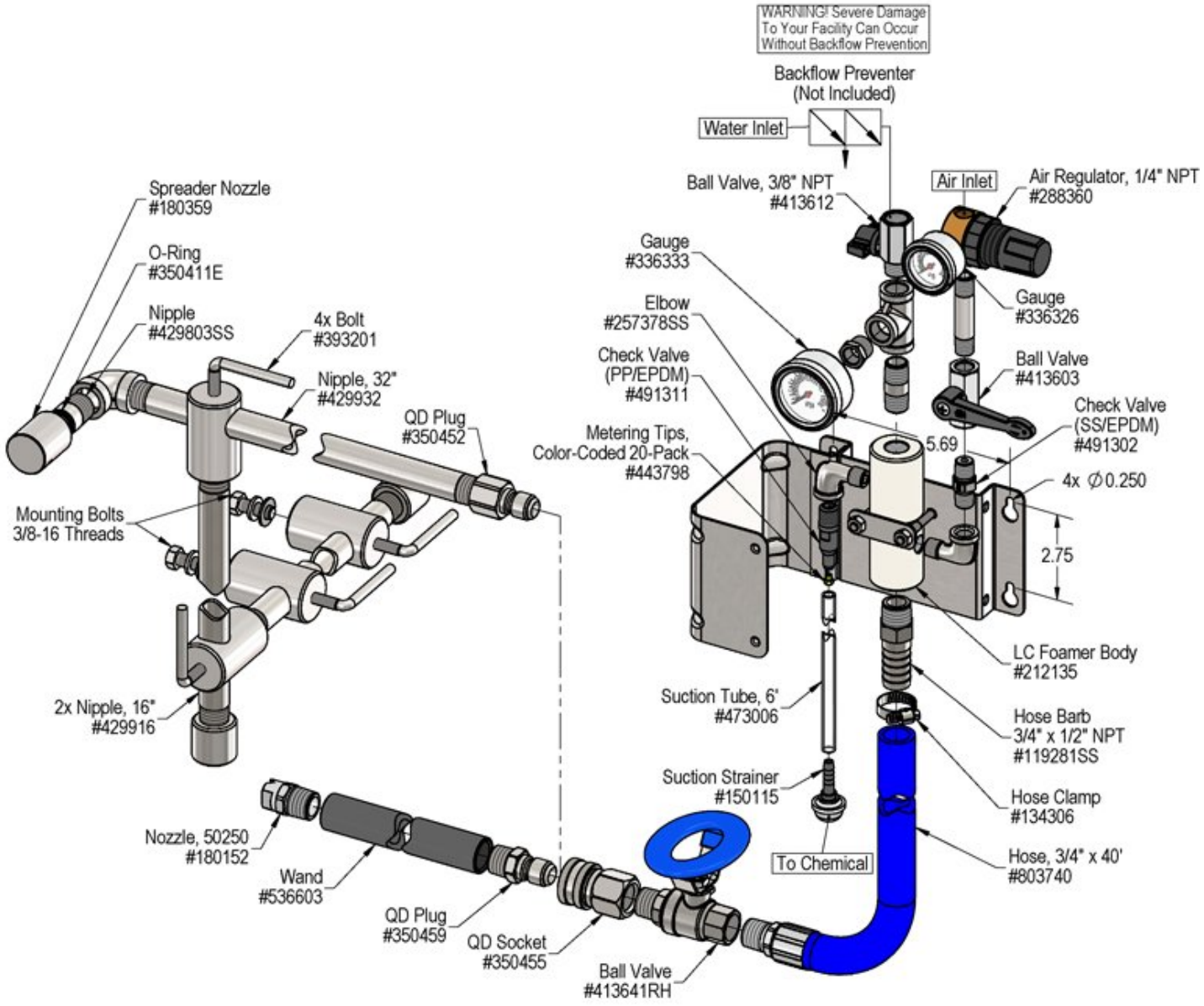
FORMULA

GPM × 128 ÷ Desired Dilution Ratio = oz/min

- *See Unit Flow Rates chart for GPM*
- *Use 20 for 20:1 dilution ratio, 30 for 30:1, etc.*
- *Match calculated ounces per minute (oz/min) to nearest oz/min in Metering Tip Selection chart.*

UNIT FLOW RATES

PSI	GPM
35	1.25
40	1.34
50	1.50
60	1.64
70	1.77
80	1.90
90	2.01
100	2.12
110	2.22
120	2.32
125	2.37


WARNING! Severe Damage To Your Facility Can Occur Without Backflow Prevention
Backflow Preventer (Not Included)
Water Inlet
Ball Valve, 3/8" NPT #413612
Air Inlet
Air Regulator, 1/4" NPT #288360
Gauge #336333
Gauge #336326
Elbow #257378SS
Check Valve (PP/EPDM) #491311
Ball Valve #413603
Check Valve (SS/EPDM) #491302
Metering Tips, Color-Coded 20-Pack #443798
5.69
4x ∅0.250
2.75
LC Foamer Body #212135
Suction Tube, 6' #473006
Hose Barb 3/4" x 1/2" NPT #119281SS
Suction Strainer #150115
Hose Clamp #134306
To Chemical
Hose, 3/4" x 40' #803740
Spreader Nozzle #180359
O-Ring #350411E
Nipple #429803SS
4x Bolt #393201
Nipple, 32" #429932
QD Plug #350452
Mounting Bolts 3/8-16 Threads
2x Nipple, 16" #429916
Nozzle, 50250 #180152
Wand #536603
QD Plug #350459
QD Socket #350455
Ball Valve #413641RH

Troubleshooting Guide

Problem	Possible Cause / Solution	
	Startup	Maintenance
A) Foam surges and/or hose "bucks".	1, 2, 3, 4, 6, 7, 8, 9, 10	12, 13, 14, 15, 16, 18, 19
B) Foamer will not draw chemical.	1, 3, 4, 7, 8, 9	12, 13, 14, 15, 16, 18, 19
C) Foam too wet.	2, 3, 4, 6, 7, 8, 9, 10	13, 14, 15, 16, 18, 19
D) Foam does not clean properly (too dry).	1, 4, 6, 11	
E) Using too much chemical.	5	
F) Water/chemical backing up into air line.		17
G) Water backing up into chemical container.		18
H) Air/chemical solution backing up into water line.		20

Possible Cause / Solution

Startup

1. **Air pressure too high**
   - Adjust the air regulator slowly counterclockwise until output stabilizes.
2. **Water pressure or water volume too low/inlet piping too small causing poor chemical pick up**
   - Increase water pressure or water volume (SEE REQUIREMENTS).
3. **Inlet, discharge ball valve not completely open, or chemical ball valve not open (2 & 3-Way)**
   - Completely open the inlet, discharge, and chemical ball valves.
4. **Not enough chemical - metering tip too small**
   - Install larger metering tip.
5. **No metering tip installed or metering tip too large**
   - Install smaller metering tip.
6. **Improper chemical**
   - Ensure product is recommended for foaming and the application.
7. **Chemical tube not immersed in chemical or depleted**
   - Immerse tube or replenish.
8. **Discharge hose too long or wrong size or kinked**
   - Straighten the hose or replace hose with correct size and length.
   - If the hose must be longer than the listed Requirement, water pressure must be 65 PSI or more for up to a 75' hose.
9. **Nozzle size too small**
   - Replace nozzle with correct size.
10. **Use of an oiler in the airline will cause poor foam quality**
    - Use only clean, dry air.
11. **Soil has hardened on surface, rinse foam before it dries**
    - Reapplication may be necessary.

Maintenance

12. **Foamer inlet orifice clogged**
    - Check/clean inlet orifice for obstructions. DO NOT DRILL OUT. Install a water filter.
13. **Chemical strainer or metering tip partially blocked**
    - Clean or replace chemical strainer and/or metering tip.
14. **Chemical tube stretched out or pin hole/cut in chemical tube sucking air.**
    - Cut off end of tube or replace tube.
15. **Vacuum leak in chemical pick-up connections**
    - Tighten the connection.
16. **Air regulator failed allowing too much air or not enough air**
    - Clean or replace.
17. **Air check valve failed - Discharge ball valve left closed with inlet ball valves open**
    - Clean or replace.
18. **Chemical check valve stuck or failed**
    - Clean or replace.
19. **Hard water scale or chemical build-up may have formed in the foamer body causing poor or no chemical pick-up**
    - Follow Preventive Maintenance instructions below, using hot water or descaling acid. When there is no draw at all, carefully remove fittings and soak entire body in descaling acid.
20. **No backflow preventer installed and/or inlet ball valve left on when not in use**
    - Install appropriate backflow preventer into water line.

PREVENTIVE MAINTENANCE: When the unit will be out of service for extended periods, place chemical tube(s) in water and flush the chemical out of the unit to help prevent chemical from drying out and causing build-up. Periodically check and clean chemical strainer and replace if missing.